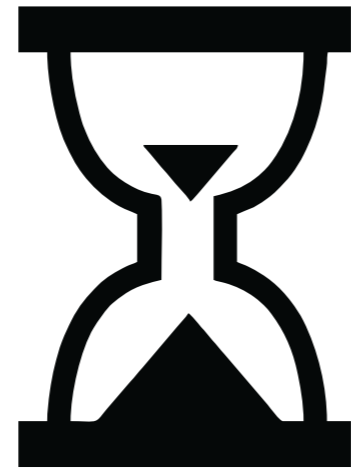
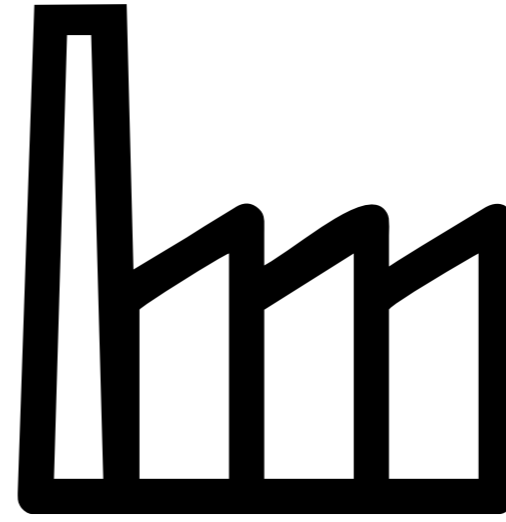




**Transportation**



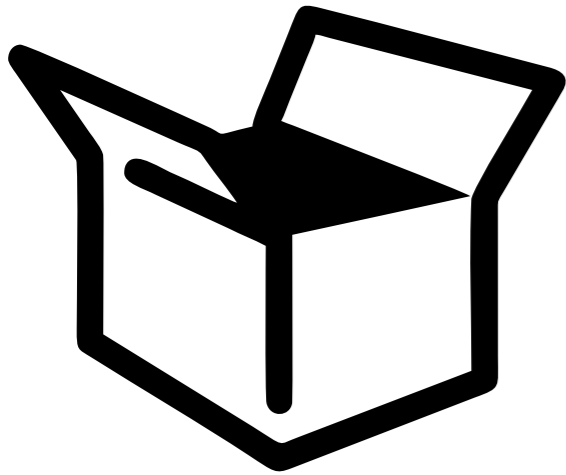
**Waiting**



**Over-production**



**Non-utilized talent**



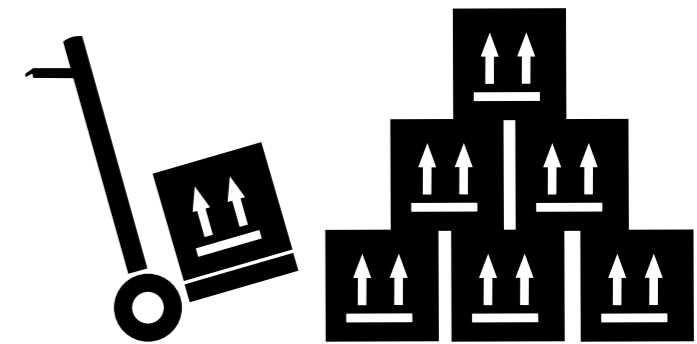
**Inventory**



**Defects**



**Movements**



**Over-processing**

